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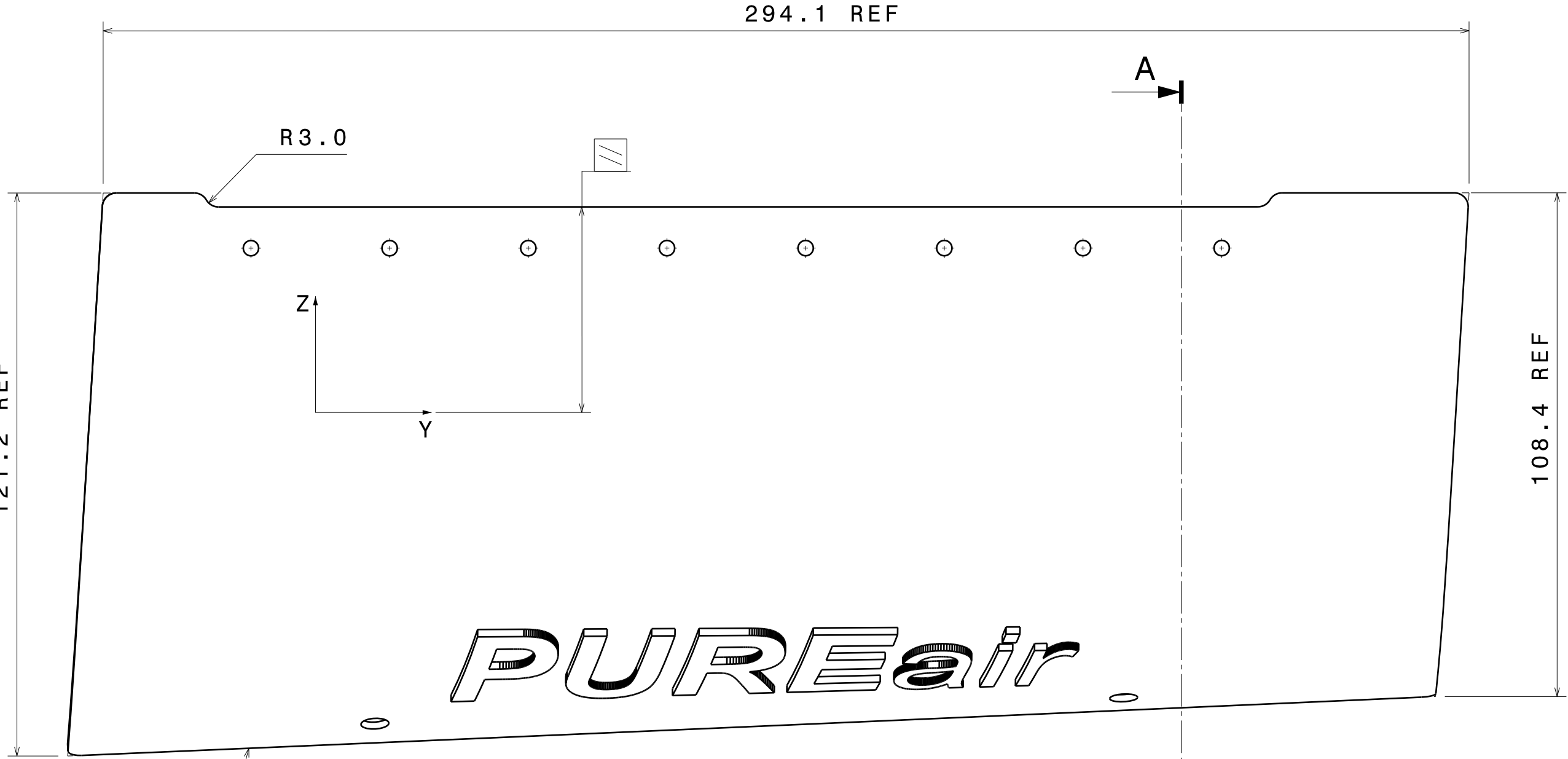
NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE
CALDWELL ROAD, NUNEATON,
WARWICKSHIRE,
CV11 4NG
3. PALL AEROSPACE PART NUMBER : QB22005 (PORT) QB22006 (STBD)
4. VENDORS PART NUMBER: QB22005 (PORT) QB22006 (STBD)
5. PART IDENTIFICATION: INK MARK IN ACCORDANCE QD5016,
PALL AEROSPACE PART NUMBER ...
VENDOR PART NUMBER...
FINAL INSPECTION STAMP...
INSPECTION DATE...(MMYYYY)
CODE / MANUFACTURER'S BATCH NUMBER ...
SERIAL NO, CONCESSION NO... (AS APPLICABLE)
6. PART CLASSIFICATION: CLASS 2
7. WEIGHT: ≤203g
8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

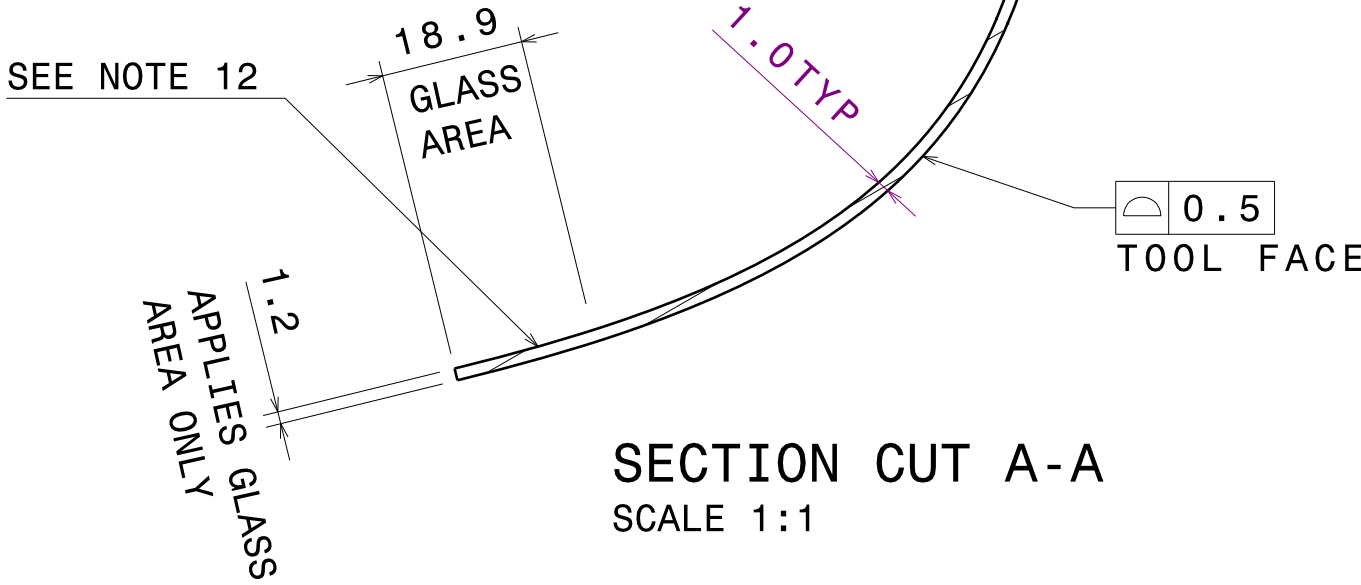
9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN
ACCORDANCE WITH CATIA MODEL (QB22005/QB22006) TO THE SAME ISSUE AS DRAWING.
11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS 1 & ECM-PA110_001
12. GLASS LAYER APPLIED IN HASHED REGION, DESIGNATED 'PLY X' TO BE,
MATERIAL TENCATE E722-02-300 30%
13. HINGE REGION LAYUP TO BE AS FOLLOWS

PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12

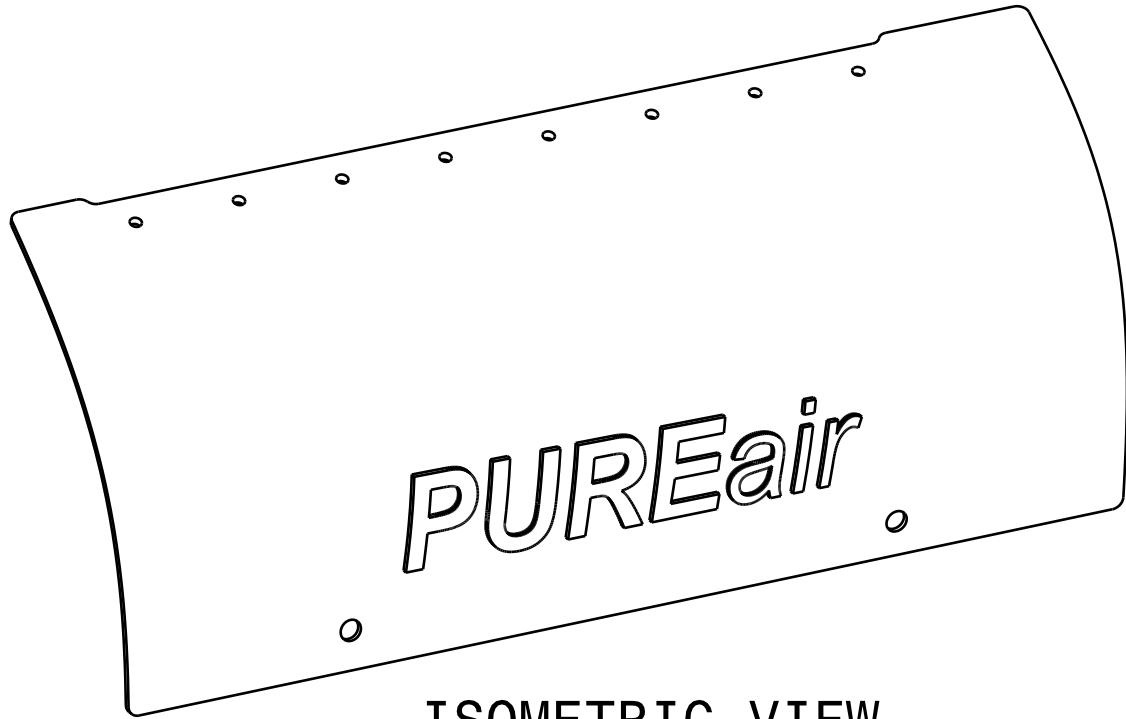
PLY NUMBER	PLY DIRECTION	NOTES
1	45°	
2	0°	
3	45°	
X*	N/A	SEE NOTE 12



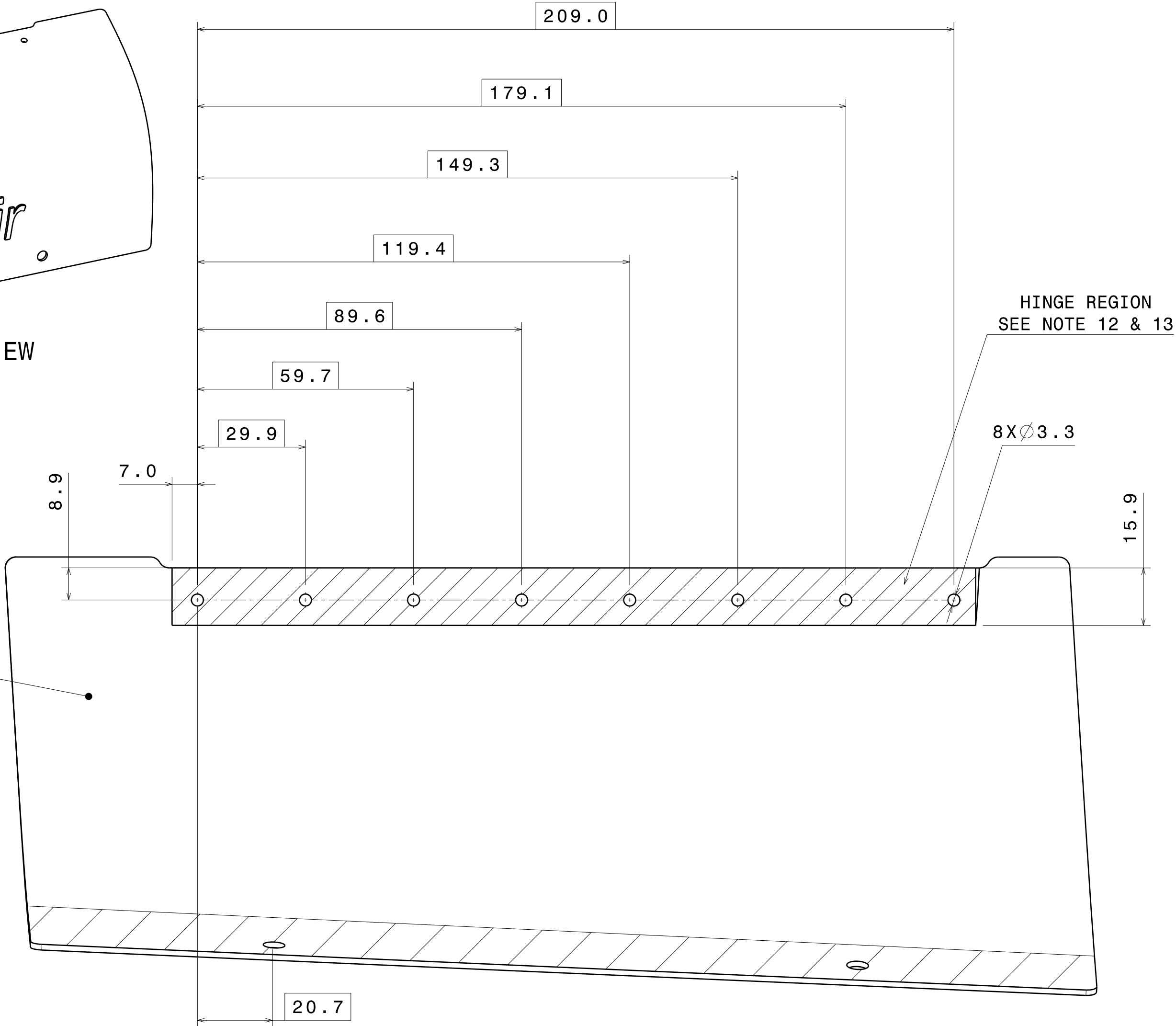
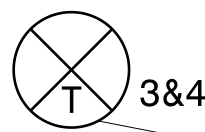
1.0
ALL EXTERNAL EDGES TO BE
SMOOTH AND CONTINUOUS WITHOUT
SHARP EDGES OR NOTCHES



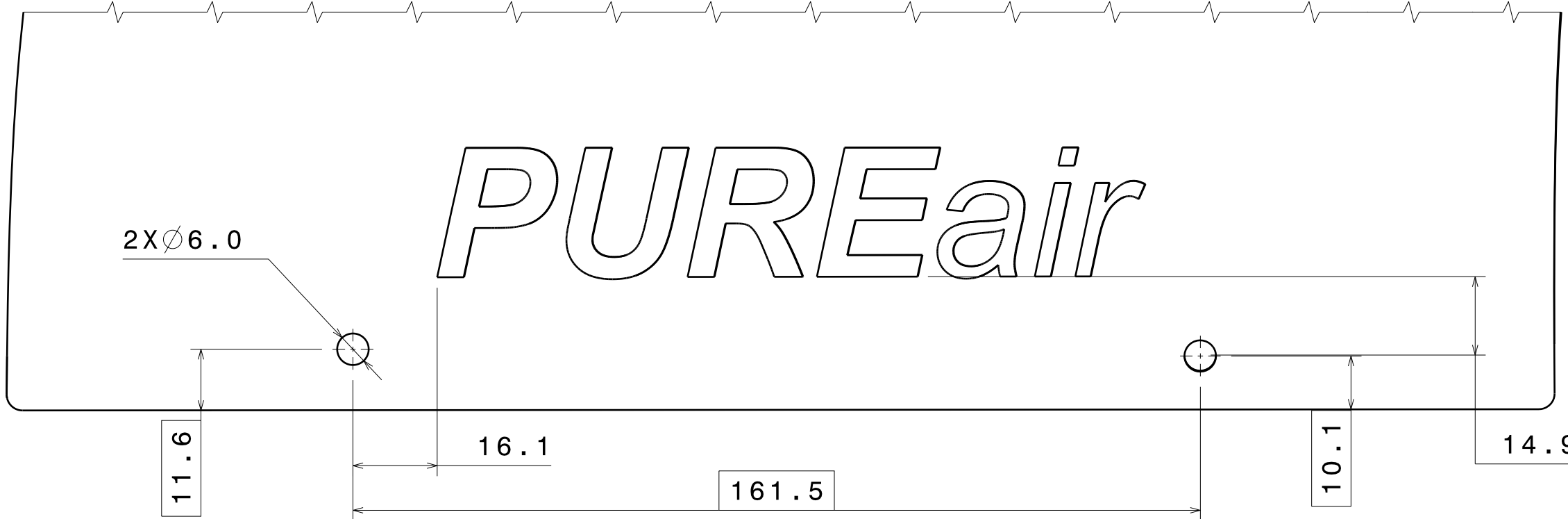
QB22005 - PORT - AS DRAWN
QB22006 - STBD - OPP HAND





PART MARK
TO QD5016



TRUE VIEW B
SCALE 1:1



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	DIMENSIONS ARE IN MILLIMETRES			DRAWN BY A MOSS	28 JUL 2014			
	TOLERANCES ARE:			DRG CHCK T CLARK	29 JUL 2014			
	DECIMALS ANGLES			PROJ ENGR				
	X. ± 0.5 ±0.5 DEG	APPLICATION		MFG ENGR				
	.X ± 0.25	NEXT ASSY		TECH APRL				
	.XX ± 0.125			DSGN APRL				
	.XXX ± -			DSGN APRL E C BULA	29 JUL 2014			
	SURFACE FINISH 3.2	USED ON QB05043		CONTRACT NO				
	DO NOT SCALE DRAWING							

DRG NO QB22005

SH A * A

ISS P22

ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
ALL	P22	ADDED DRAWING DETAIL. ECR R41037 INCORPORATED.	5 NOV 2014	DRG CHCK: T CLARK	
		CHANGE CODE: P1	5 NOV 2014	PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			5 NOV 2014	DSGN APPL: D P SMITH	

CAD LOCATION
UKEH_CATDRW-133626